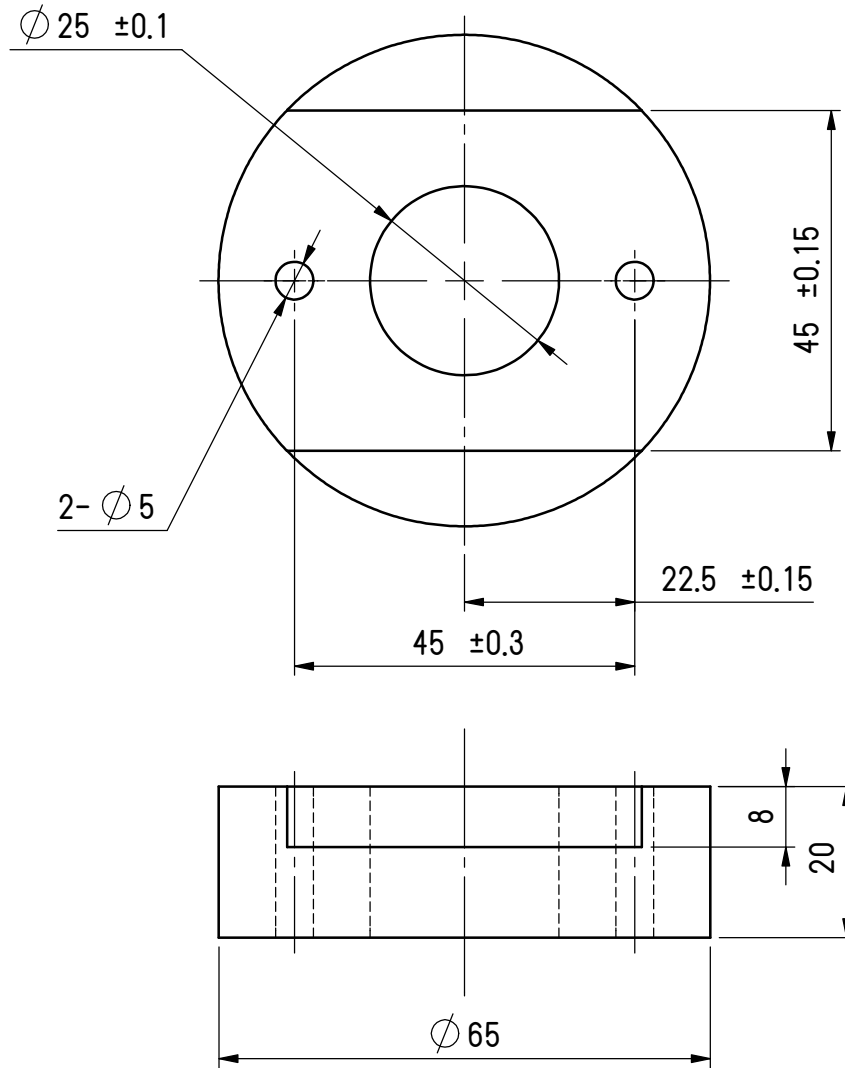


Table 8 Permissible deviations for linear dimensions except for broken edges

Tolerance class		Permissible deviations for basic size range							
Designation	Description	0,5 ^{A)} up to 3	over 3 up to 6	over 6 up to 30	over 30 up to 120	over 120 up to 400	over 400 up to 1 000	over 1 000 up to 2 000	over 2 000 up to 4 000
f	fine	±0,05	±0,05	±0,1	±0,15	±0,2	±0,3	±0,5	—
m	medium	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2
c	coarse	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4
v	very coarse	—	±0,5	±1	±1,5	±2,5	±4	±6	±8

^{A)} For nominal sizes below 0,5 mm, the deviations shall be indicated adjacent to the relevant nominal size(s).



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ± 0.40 ANGULAR: $\pm 1^\circ$				FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION : *	
								Suranaree Univ of Tech BUTT PLATE			
DRAWN		SIGNATURE		DATE				MATERIAL:		DWG NO.	
W.Boongsood								SAE 1020 steel		JNF-02-3-57	
CHK'D								WEIGHT:		SCALE: 1:1	
APPVD										SHEET 1 OF 1	
MFG										A4	
Q.A											