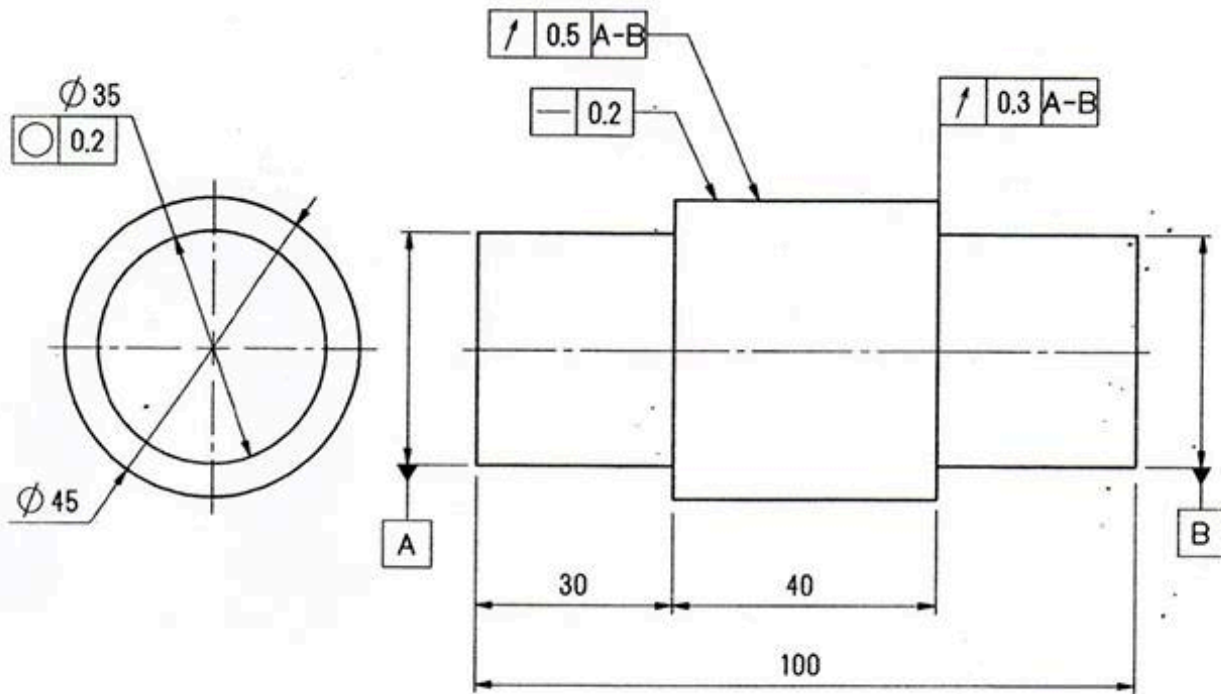


Table 8 Permissible deviations for linear dimensions except for broken edges

Tolerance class		Permissible deviations for basic size range							
Designation	Description	0,5 ⁴⁾ up to 3	over 3 up to 6	over 6 up to 30	over 30 up to 120	over 120 up to 400	over 400 up to 1 000	over 1 000 up to 2 000	over 2 000 up to 4 000
f	fine	±0,05	±0,05	±0,1	±0,15	±0,2	±0,3	±0,5	—
m	medium	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2
c	coarse	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4
v	very coarse	—	±0,5	±1	±1,5	±2,5	±4	±6	±8

⁴⁾ For nominal sizes below 0,5 mm, the deviations shall be indicated adjacent to the relevant nominal size(s).



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH TOLERANCES BSMM-n LINEAR ANGULAR				FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION *	
						☉ ☐		GD&T and Precision Lab			
DRAWN: W Boongsod				SIGNATURE: <i>W Boongsod</i>		DATE: 3/4/15		TITLE: Geometric Inspection 2			
CHK'D: S. Theppajit				SIGNATURE: <i>S. Theppajit</i>		DATE: 5/4/15					
APPVD:								DWG NO. GDnT-002			
MFG:											
QA:								A4			
				MATERIAL: Aluminium				SCALE: 1:1			
				WEIGHT:				SHEET 1 OF 1			