

CHECK SHEET FOR DIMENSION

DOC. NO.: FLQ02-10-006

REV. NO.: 0

ISSUED DATE: 9/05/08

CS.No.: SFC-028

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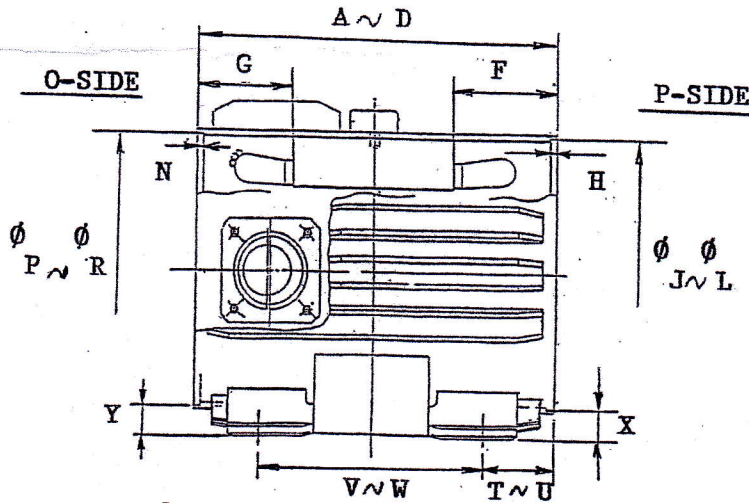
PART NAME: FRAME ASS'Y
 MATERIAL: STATOR ASS'Y, FRAME, SET PIN
 MODEL: SF-JR 3 HP 4 P (IP55)

SECTION: SM/FW
 FOR: DOMESTIC
 DRAWING No.: MM03F315*

BC02735 * G01

SAMPLING 100% CHECK
 INSPECTION DATE:
 LOT SIZE:
 SAMPLE SIZE:

Pcs.
 Pcs.



INSTRUMENT	100% CHECK	CHECK POINT	SPECIFICATION		S A M P L E					JUDGEMENT		INSPECTOR COMMENT
			SPEC.	RANGE CONTROL	No.1	No.2	No.3	No.4	No.5	OK	NG	
MICROMETER	MM1	A	220 +0.05 -0.05	219.95 ~ 220.05								
	MM2	B										
	MM3	C										
	MM4	D										
		(R)	≤ .03	≤ .03								
VERNIER		F	70 +0.5 -0.5	69.5 ~ 70.5								
VERNIER		G	70 +0.5 -0.5	69.5 ~ 70.5								
VERNIER		H	4 +0.2 -0.1	3.9 ~ 4.2								
MEASURING FOR FRAME	MM1	J	∅ 162 +0.04 0	162.0 ~ 162.04								
	MM2	K										
	MM3	L			(P-SIDE)							
		(X)										
VERNIER		N	4 +0.2 -0.1	3.9 ~ 4.2								
MEASURING FOR FRAME	MM1	P	∅ 162 +0.04 0	162.0 ~ 162.04								
	MM2	Q										
	MM3	R			(O-SIDE)							
		(X)										
HEIGHT GAGE	MM	T	40 +1.0 -1.0	39.0 ~ 41.0								
	MM	U										
HEIGHT GAGE	MM	V	140 +0.5 -0.5	139.5 ~ 140.5								
	MM	W										
HEIGHT GAGE	(P)	X	19 -0.05 -0.50	18.5 ~ 18.95								
	(O)	Y										

Specification in Check Sheet Approved by:	RESULT	Remark:			
	<input type="checkbox"/> ACCEPT <input type="checkbox"/> SPECIAL ACCEPT <input type="checkbox"/> REJECT	MANAGER	ENG. / SUP. / STAFF	GL. / SUB GL.	INSPECTOR

F27-8